Ford Romania Intern Program Internship Workplan



Function Name:	Senior engineer	Supervisor Name:	Dragomir Gheorghe
Department Name:	Quality	Supervisor CDSID:	gdragom1
Assignment Location:	Predelivery Inspection	Supervisor Position#:	A

Project Description

Analysis and optimization process Inspection: S & R. Test Track. Establishing optimum manpower to cover inspections required by QCM / QPS and pickup vehicles in cadence of 56/58 seconds, without risk of blocking conveyor CAL

Measurable Objectives

- Test daily 380 +20%
- CAL conveyor must ran continue, with cadence of 56/58 seconds, without stopped because missing drivers to pic up cars on the end conveyor
- Ensure complete inspections required by QCM / QPS

Expected Major Contributions

- Ensure complete Quality inspection of daily production plan
- "0 seconds" accidental shutdowns of the conveyor, due to lack of drivers who take vehicles
- 90% work force charging;
- Increased report of manpower use in pre-delivery inspection
- Decrease losses

Expected Benefits to Intern

- Learn about Squeak and Rattle test process
- Working in team

Intern Qualifications (schooling, work experience, major)

Technical school, university